



CleanStation DT3

This machine removes soluble support from 3D printed parts.

Location: The Shop

Only Bray employees are allowed access to the dissolvable bath.

Material Data Safety Sheet for CleanStation DT3
liquid: [MSDS SolubleConcentrate 1023810C](#)

Setup

- Remove as much support material from the 3D printed part as possible.

Safe Attire

Should be worn when near the machine

- Safety goggles
- Neoprene gloves
- Lab coat

Safe Operation

Part Drop Off

- Use tongs to put object into bath
- Press the ↓ arrow to start the cleaning cycle.

In Case of Emergencies

- Shut down the machine by turning the power switch off and unplug the power cord.

Part Pickup - usually one to two hours later

- The ↑ arrow will manually stop the cleaning cycle.
- Use tongs to pickup part
- Rinse part under water in sink

Cleanup

- Wipe down counters and clean up any wet spills with paper towels then throw used towels away.
- Put goggles, gloves and tongs away.