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**FOR CHEMICAL EMERGENCY  
CALL (800) 424-9300 24 HRS.**

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## SECTION 1 - PRODUCT IDENTIFICATION

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PRODUCT NAME: PART #1688 Stretchlon 800 Bagging Film

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## SECTION 2 – HAZARDOUS INGREDIENTS

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**Caprolactam:**

CAS#: 105-60-2  
TLV (ACGIH): 5 ppm or 1 mg/m<sup>3</sup>  
ACGIH STEL: 10 ppm  
Concentration %: <2  
OSHA PEL: 5 ppm or 1 mg/m<sup>3</sup>

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## SECTION 3 – PHYSICAL DATA

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**Description:** Thin Orange film  
**Solubility:** Insoluble  
**Melting Point:** 212°C  
**Specific Gravity:** 1.13 – 1.15  
**Odor:** None

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## SECTION 4 – FIRE AND EXPLOSION DATA

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**Unusual fire, explosion hazards:**

Large molten masses may ignite spontaneously in air. Water quenching of such masses is a good practice.

**Hazardous combustion products:**

Primarily ammonia and carbon monoxide, small amount of hydrogen cyanide, aldehydes.  
Limits (STP): N/A

**Special Fire Fighting Instructions:**

In the event of fire, wear full protective clothing and NIOSH/MSHA approved self-contained breathing apparatus with full face piece, operated in the positive pressure mode.

**Extinguishing Media:**

Water, carbon dioxide, foam, dry chemical

**Auto-ignition temperature:**

N/A

**Special Fire Fighting Instructions:**

In the event of fire, wear full protective clothing and NIOSH/MSHA approved self-contained breathing apparatus with full face piece, operated in the positive pressure mode.

**Extinguishing Media:**

Water, carbon dioxide, foam, dry chemical

**Auto-ignition temperature:**

N/A

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**SECTION 5 – HEALTH HAZARD DATA**

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**Carcinogen status:** NTP: No IARC: No OSHA: No

**EMERGENCY AND FIRST AID PROCEDURE:**

**In Case of Skin Contact:**

Wash skin with soap and plenty of water. If molten polymer contacts skin, cool rapidly with cold water. DO NOT attempt to peel polymer from skin. Obtain medical attention for thermal burn.

**In Case of Ingestion:**

Not a probable route of exposure.

**In Case of Eye Contact:**

Not a probable route of exposure.

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**SECTION 6 – REACTIVITY DATA**

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**Stability:** N/A

**Incompatibilities:** Strong acids and oxidizing agents.

**Hazardous decompositions:**

Carprolactam, cyclopentanone, oxides of carbon and nitrogen.

**Hazardous polymerization:** Will not occur

**Conditions to avoid:** Heating above 340°C

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## SECTION 7 – SPILL, LEAK, DISPOSAL PROCEDURE

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### **Steps to be taken in case material is released or spilled:**

Sweep up to prevent a slipping hazard.

### **Waste disposal:**

Landfill or incineration in compliance with federal, state and local regulations.

### **Aquatic toxicity:**

Toxicity is expected to be low based on insolubility of the polymer in water.

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## SECTION 8 – SPECIAL PROTECTION INFORMATION

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### **Ventilation:**

None normally needed

### **Respiratory Protection:**

None under normal processing if ventilation is adequate.

### **Clothing:**

Proper safety clothing

### **Gloves:**

Protective gloves are required when handling hot polymer.

### **Eye Protection:**

Use safety glasses as a good general safety practice.

### **Other protective equipment:**

N/A

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## SECTION 9 – SPECIAL PRECAUTIONS

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### **Precautions to be taken in handling and storing**

Cool, dry place. Keep containers tightly closed to prevent moisture absorption and contamination. Store at 70°F - 75°F and 50% - 55% relative humidity.

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## USER'S RESPONSIBILITY

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This bulletin cannot cover all possible situations which the user may experience during processing. Each aspect of your operation should be examined to determine if, or where, additional precautions may be necessary. All health and safety information contained in this bulletin should be provided to your employees or customers. It is your responsibility to use this information to develop appropriate work practice guidelines and employee instructional programs for your operation.

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## **SECTION 17 - COMMENTS**

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The information accumulated herein is believed to be accurate but is not warranted to be, whether originating with Fibre Glast Developments Corporation or not. Recipients are advised to confirm in advance of need that the information is current, applicable, and suitable to their circumstances.