The background of the slide is an abstract, high-contrast pattern of red and white. The pattern consists of thick, irregular, overlapping lines and shapes that create a sense of depth and movement, resembling a complex, organic structure or a stylized architectural design. The red is a deep, slightly dark shade, while the white is bright and clean. The overall effect is modern and visually striking.

# LECTURE 16: Sustainable Materials for Healthcare

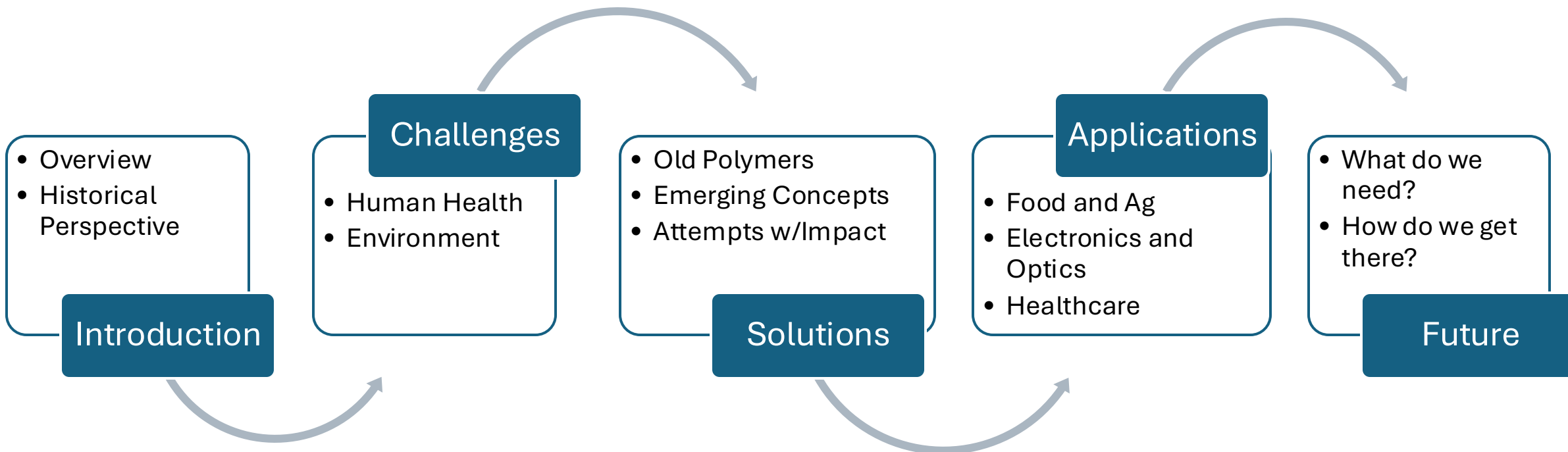
**Sanjana Gopalakrishnan**

Sustainable Materials, Fall 2024

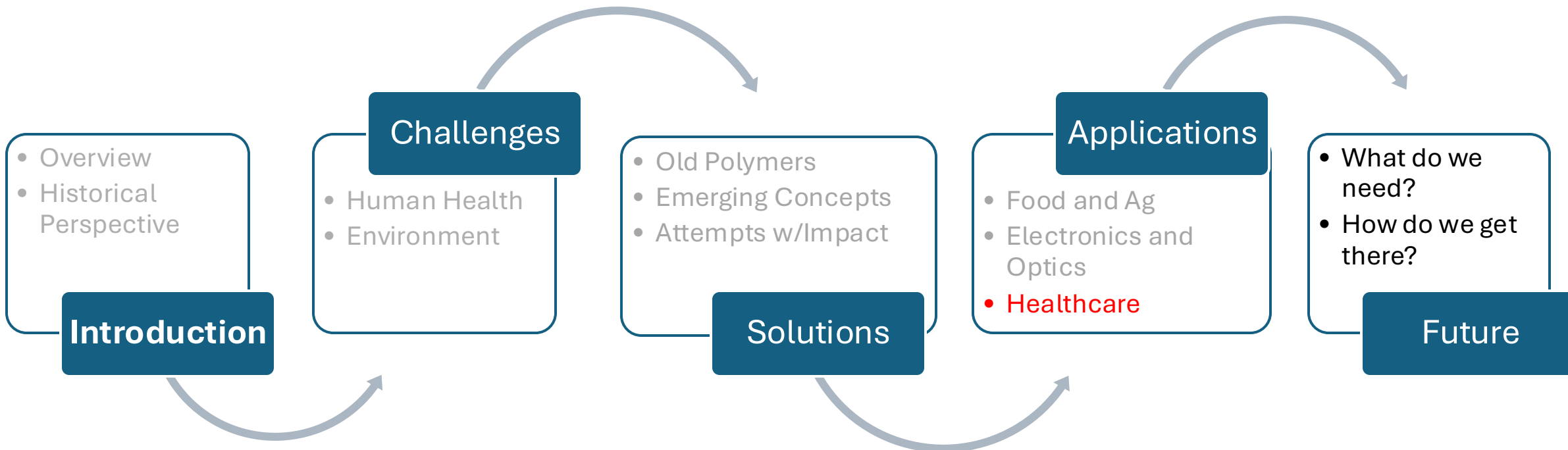
# Announcements

- **Assignment 5** is live due on 11/20/24. Please follow the instructions from Artem's last class for the assignment
- **Project Checkpoint #5** will be live next week (due on 11/27) – LCA Analysis of your projects
- **Lab Demonstrations next week:**
  - We will meet in class at 3 pm on Monday and Wednesday. Please be on time!
  - Class will split into 4 groups of 6-7 students
  - There will be 4 different demos covered across both classes in different parts of the Kaplan Lab
- **Finals:**
  - Presentations on Dec 2, 4 and 9<sup>th</sup>. Slots will be communicated via email
  - Please upload slides the night before on canvas.
  - Final report due Dec 16<sup>th</sup>

# Course Overview



# Course Overview



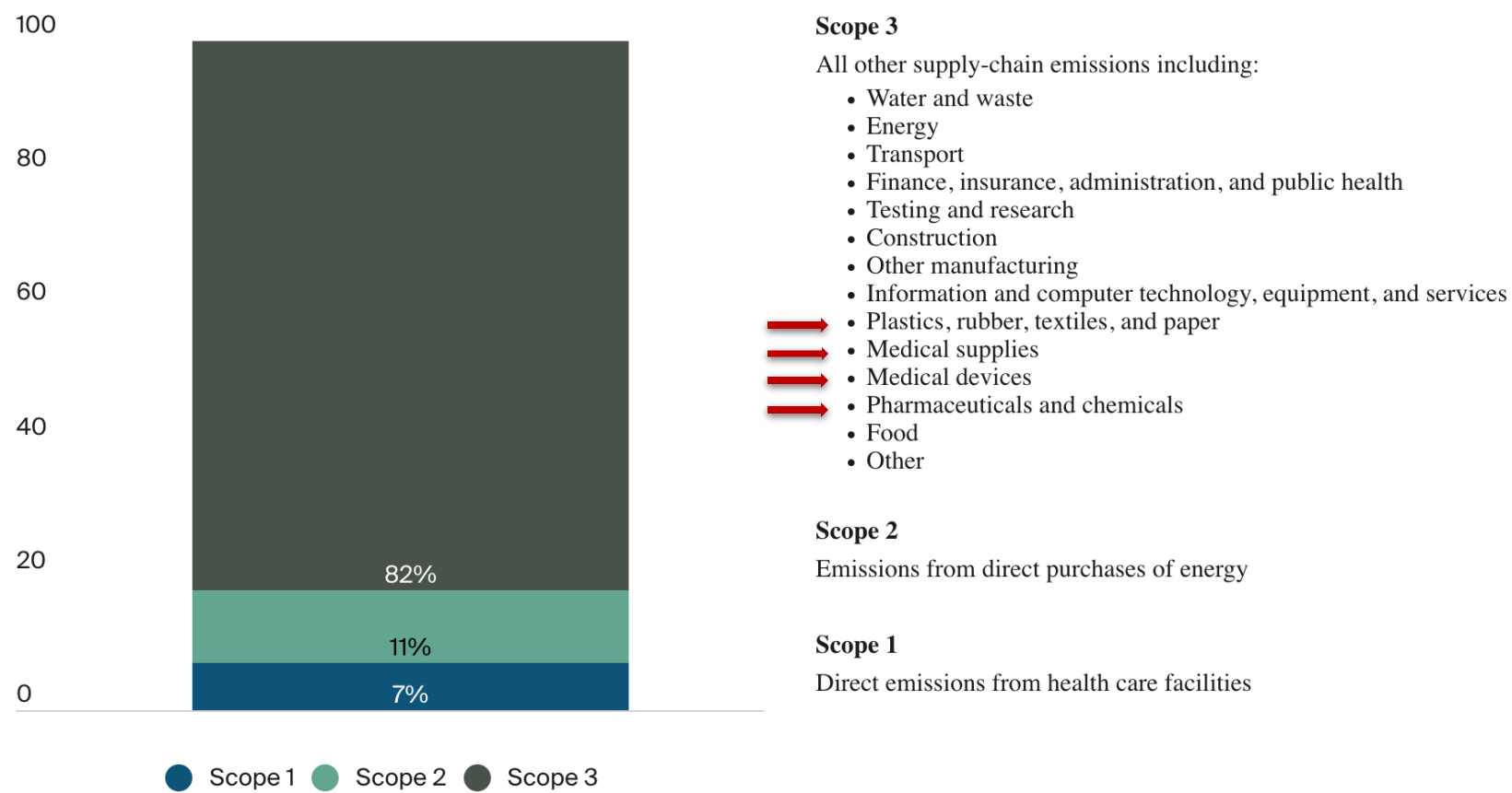
**What are your favorite applications so far from what we've discussed?**

# Overview

- The environmental impact of healthcare
- Evolution of Healthcare: A material science perspective
- Design challenges for healthcare materials
- Sustainable Approaches
- Innovations in sustainable materials for healthcare

# Healthcare has Adverse Ecological Impact

Greenhouse gas emissions, 2018



- Worldwide health sector contributes 4.6% to the total GHG emissions
- Majority of the emissions come through the production and transportation of goods
- Medical consumables further contribute to waste streams

# Types of Material Waste Generated by Healthcare



- **Consumables:** single use catheters, IV, syringes and needles etc
- **PPE:** Gloves, masks, head covers, scrubs, lab coats etc.
- **Packaging:** Drug and consumable packaging





# Medical Equipment Evolved from Reusable to Single-use



- Medical equipment and PPE was made of reusable materials like glass, metals and cotton

# Medical Equipment Evolved from Reusable to Single-use



- Medical equipment and PPE was made of reusable materials like glass, metals and cotton
- It is now replaced by synthetic single-use materials

# Key Advantages of Synthetic Materials in Biomedical Applications

- Low cost
- Sterility
- Comfortable/ easy to use
- Higher patient compliance
- Safety
- Biocompatibility/ non-immunogenic
- Higher shelf-life of stored patient samples and drugs
- Easy transport

# Sterility is the Biggest Concern with Reusable Materials

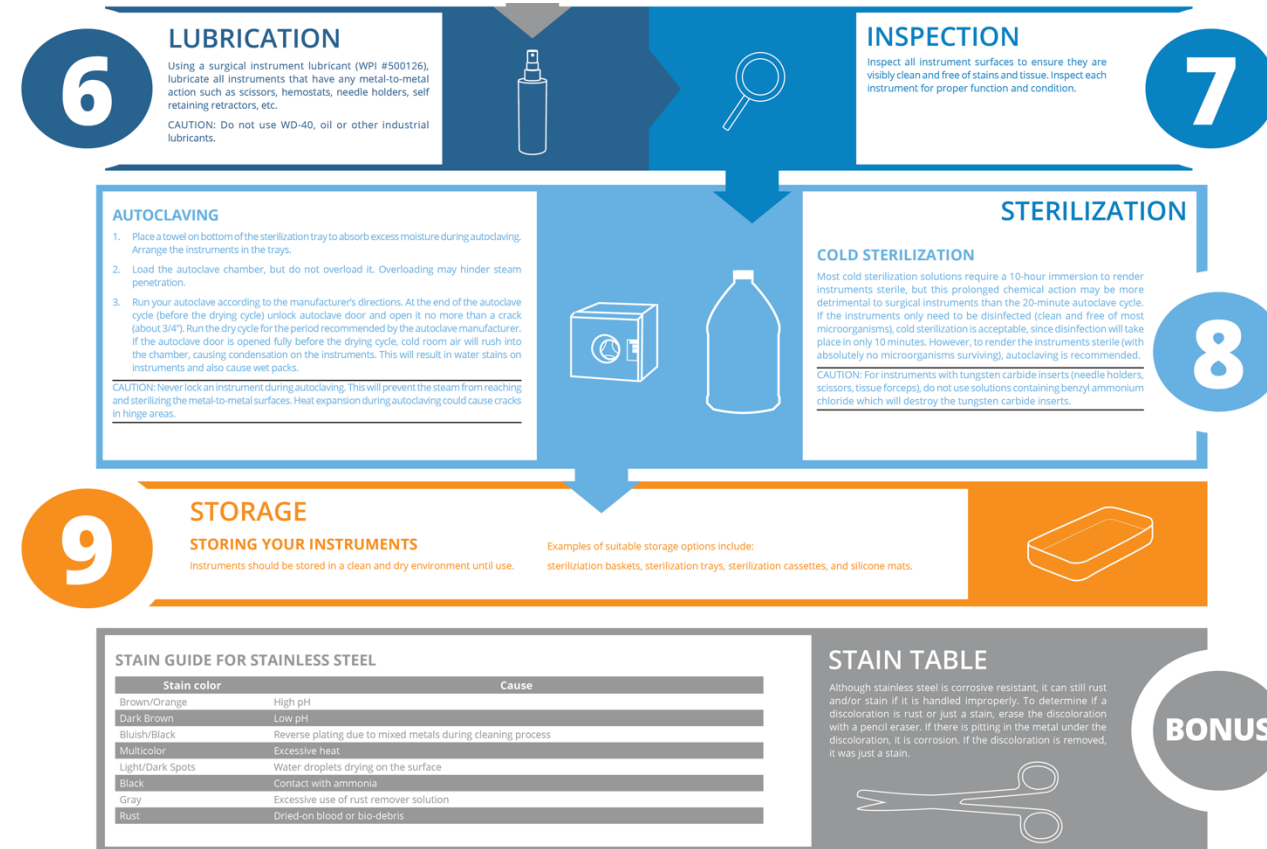
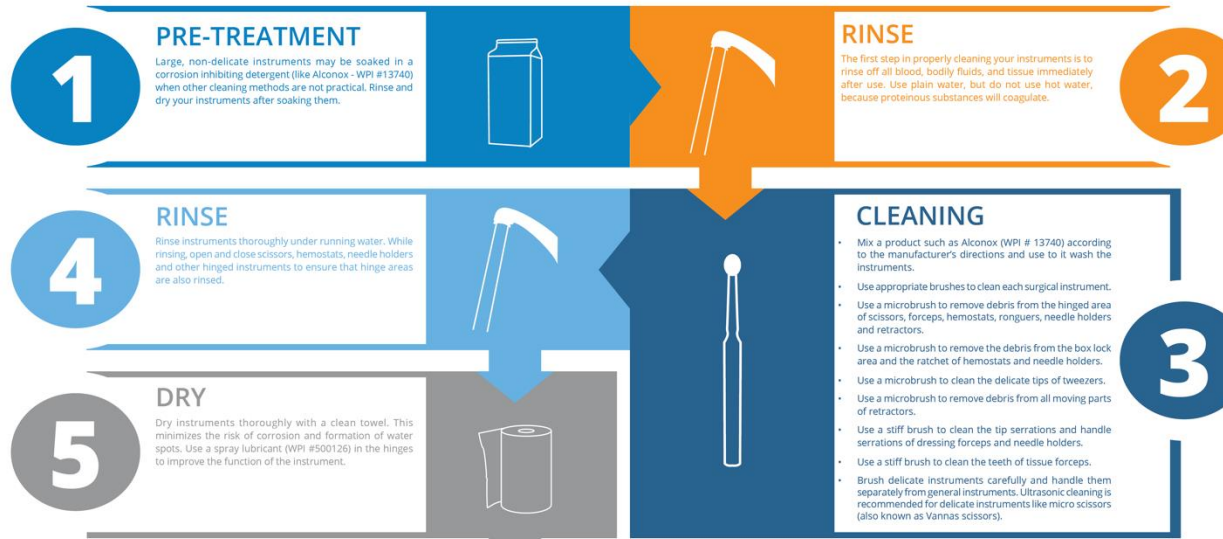
- ALL surgical equipment must be free of –
  - Human fluids/ tissue remains
  - Pathogens
  - Cytotoxic or immunogenic chemicals
- Single-use materials are sterilized and packaged in a way to maintain sterility
- FDA has strict regulations for single-use items that are reused
- Reusable materials must be decontaminated and sterilized prior to each use



# Sterilization of Reusable Medical Devices is Tedious & Expensive



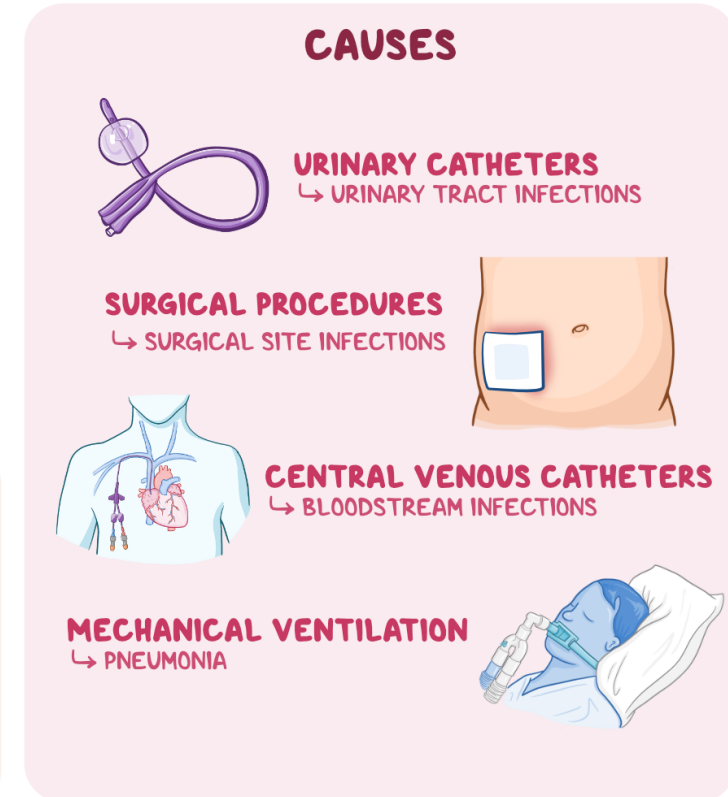
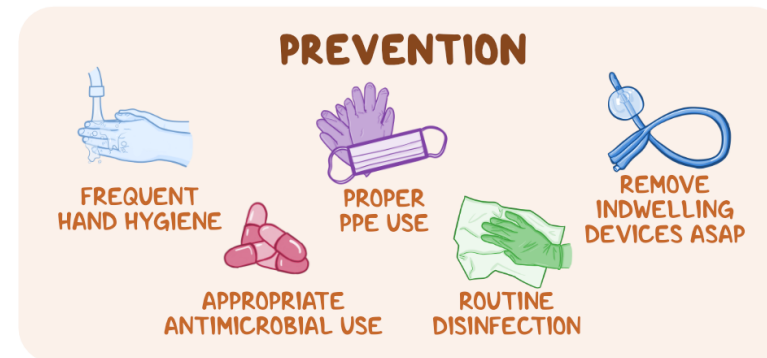
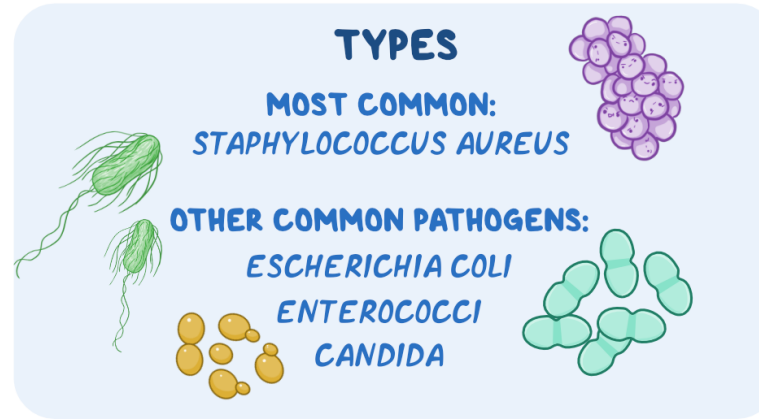
## INSTRUMENT CARE CHART



- Multiple steps involved in the sterilization process must be rigorously checked for quality control
- Energy and cost intensive

# The Risk of HAIs is a Serious Healthcare Concern

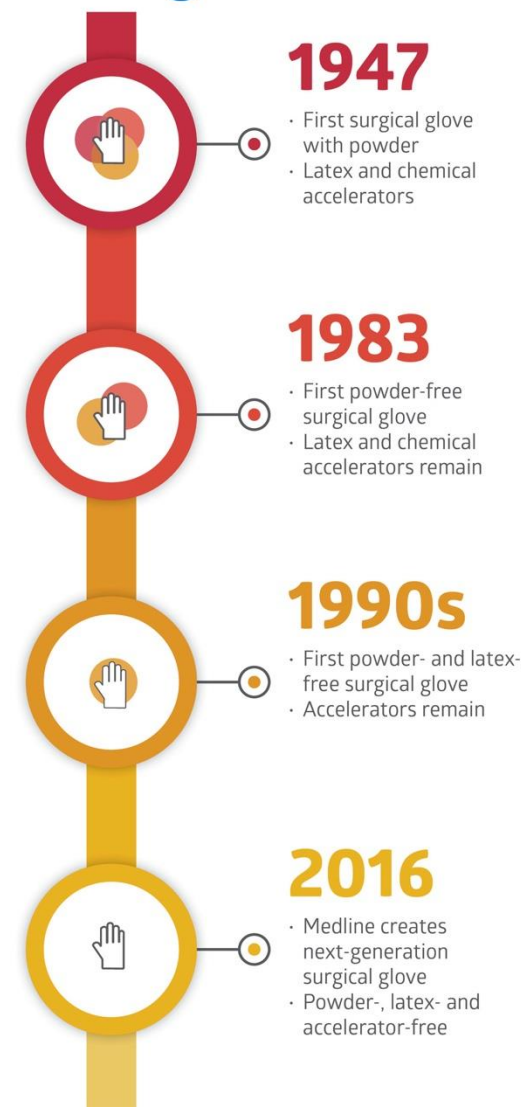
- **HAIs – Healthcare-associated infections** that patients get during or shortly after receiving healthcare
- Drug-resistant pathogens more likely to be encountered in healthcare settings
- Sterile equipment may be contaminated with pathogens



# Risk of Immunogenicity Minimized use of Sustainable Materials

- Materials utilized in healthcare settings must be non-toxic and not cause immune reactions
- E.g – Latex gloves vs. powder-free nitrile gloves
- Natural materials such as latex may cause immune reactions in patients and healthcare workers
- Powder gloves also cause increased sensitivity and greater risks for infections

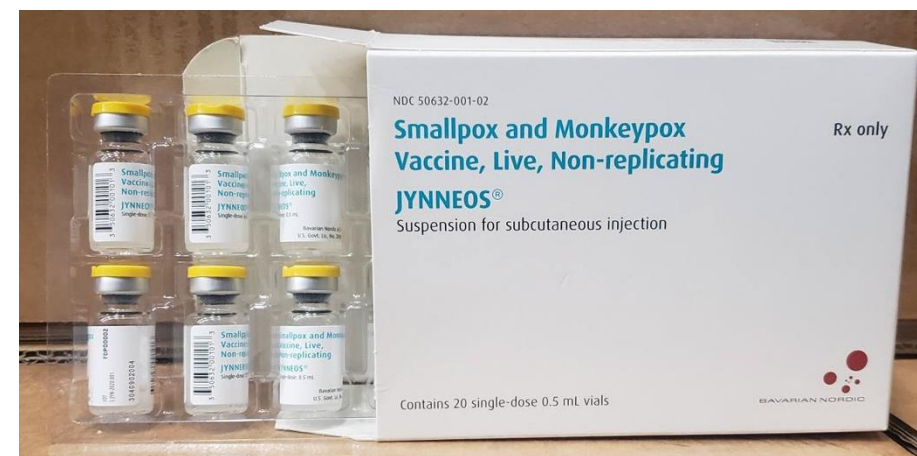
## The Evolution of Surgical Gloves





# Materials for Drug Packaging and Transport must ensure Stability and Efficacy

- Safe Transportation – shatter-proof, not sensitive to temperature and light
- Free of harmful chemicals that leach into drug – BPA
- Non-reactive to drug formulations
- Preserves efficacy
- Minimizes contamination
- **Most prescription medication containers are not recyclable due to risk of contamination**









# Material Properties are Crucial for Performance of Medical Devices

- Material properties such as stiffness, transparency, charge, oxygen permeability, dictate their applicability for fabricating medical devices
- E.G – PVC blood bags vs. Glass
  - Flexible
  - Shatter-proof
  - Oxygen permeable
  - Sterile
  - Cheap



# The Disposal of Medical Waste is Energy and Labor Intensive

- Medical waste is likely to be contaminated by –
  - Harmful chemicals (chemotherapy, drugs etc)
  - Pathogens
- Sorting of waste requires prior knowledge and care
- Waste sorted by contamination type and risk during disposal
  - E.g: Bio- sharps bins have to be incinerated while liquid waste is bleached
- Specialized equipment needed for decontamination
- Disposal post decontamination is single stream

<p><b>SHARPS</b> Red Sharps Container</p> <ul style="list-style-type: none"> <li>✓ Needles</li> <li>✓ Ampules</li> <li>✓ Broken Glass</li> <li>✓ Blades</li> <li>✓ Razors</li> <li>✓ Staples</li> <li>✓ Trocars</li> <li>✓ Guide Wires</li> <li>✓ Other Sharps</li> </ul> 	<p><b>BIOHAZARD</b> Red Container or Red Liner in Container</p> <ul style="list-style-type: none"> <li>✓ Infectious Waste</li> <li>✓ Blood Products (albumin.etc)</li> <li>✓ Contaminated Personal Protective Equipment (PPE)</li> <li>✓ IV Tubing</li> <li>✓ Cultures, Stacks</li> </ul> 	<p><b>TRACE CHEMO</b> Yellow Container</p> <ul style="list-style-type: none"> <li>✓ Empty vials, ampules</li> <li>✓ Empty Syringes, Needles</li> <li>✓ Empty IVs</li> <li>✓ Gowns</li> <li>✓ Gloves</li> <li>✓ Tubing</li> <li>✓ Aprons</li> <li>✓ Wipes</li> <li>✓ Packaging</li> </ul> 
<p><b>RCRA HAZARD</b> Black Container</p> <ul style="list-style-type: none"> <li>✓ Hazardous meds (RCRA)</li> <li>✓ Half/Partial doses (RCRA)</li> <li>✓ Hazardous bulk meds</li> <li>✓ P-listed drugs, packaging</li> <li>✓ Bulk chemo</li> <li>✓ Pathological Waste (Incineration Only)</li> </ul> 	<p><b>PHARMACEUTICAL</b> Blue Container</p> <ul style="list-style-type: none"> <li>✓ Pills</li> <li>✓ Injectables</li> <li>✓ Antibiotics</li> </ul> 	<p><b>RADIOACTIVE</b> Shielded Containers with Radioactive Symbol</p> <ul style="list-style-type: none"> <li>✓ Fluorine-18 (F-18). 110 minutes half-life.</li> <li>✓ Technetium-99 (T-99m). 6 hours half-life.</li> <li>✓ Iodine-131 (I-131). 8 days half-life.</li> <li>✓ Strontium-89 (Sr-89). 52 days half-life.</li> <li>✓ Iridium-192 (Ir-192). 74 days half-life.</li> <li>✓ Cobalt-60 (Co-60). 53 years half-life.</li> </ul> 

# Generator Responsibility

## Step 2 - Packaging & Labeling



# How do we Improve Sustainability in Healthcare?

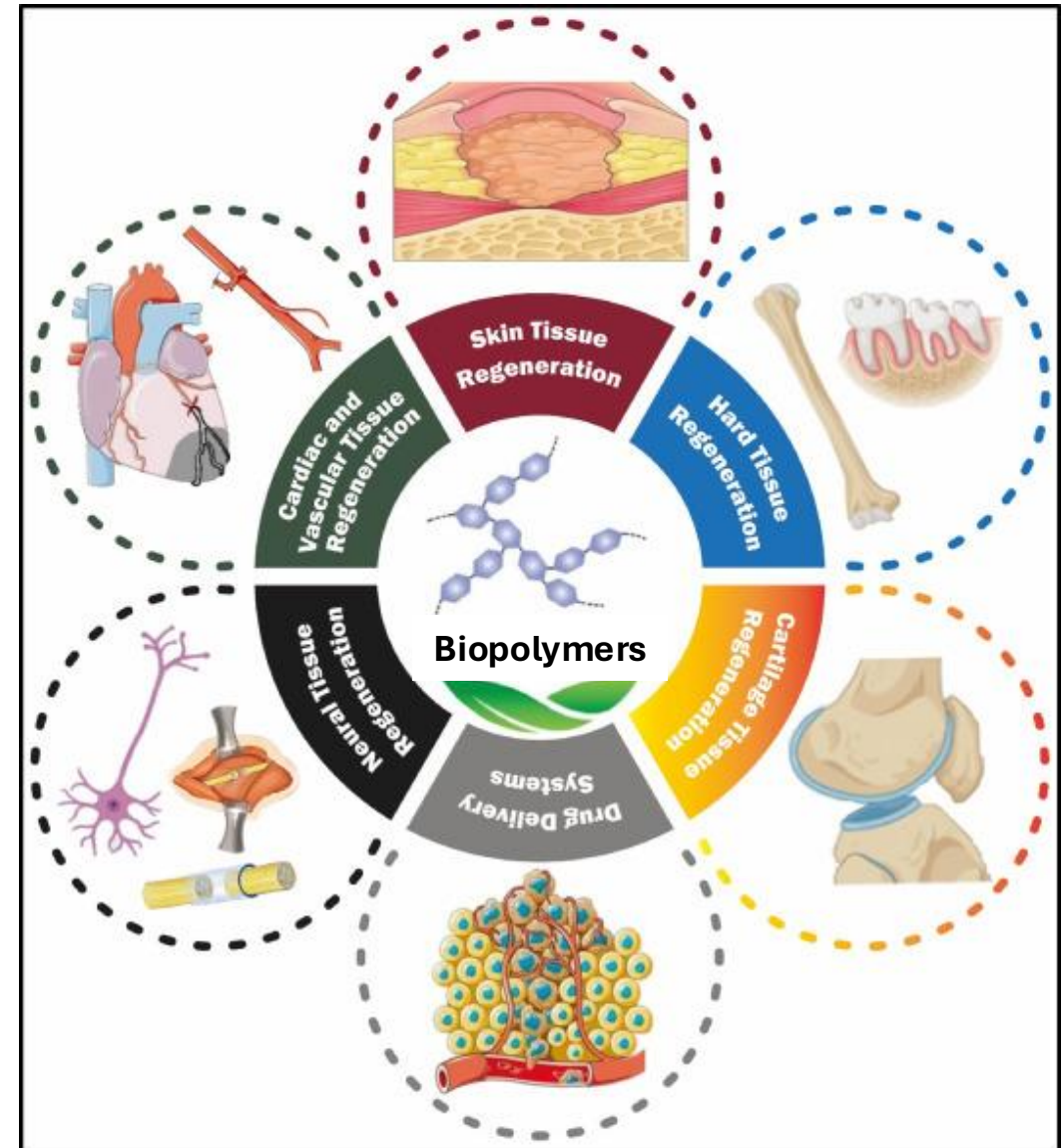
- Reducing the bio-burden of medical equipment – Innovations to improve sterility
- Energy efficient decontamination processes
- Biodegradable packing materials for single-use consumables
- Use of bio-based polymers for medical applications

# Class Discussion:

- Using sustainable materials in healthcare.
- Discuss the following in groups:
  - What are some biomedical applications where sustainable materials may be introduced?
  - What types of sustainable materials may be utilized for biomedical applications?
  - What are the salient features of these materials?
  - What are some limitations that need to be addressed?
- Discuss with the class

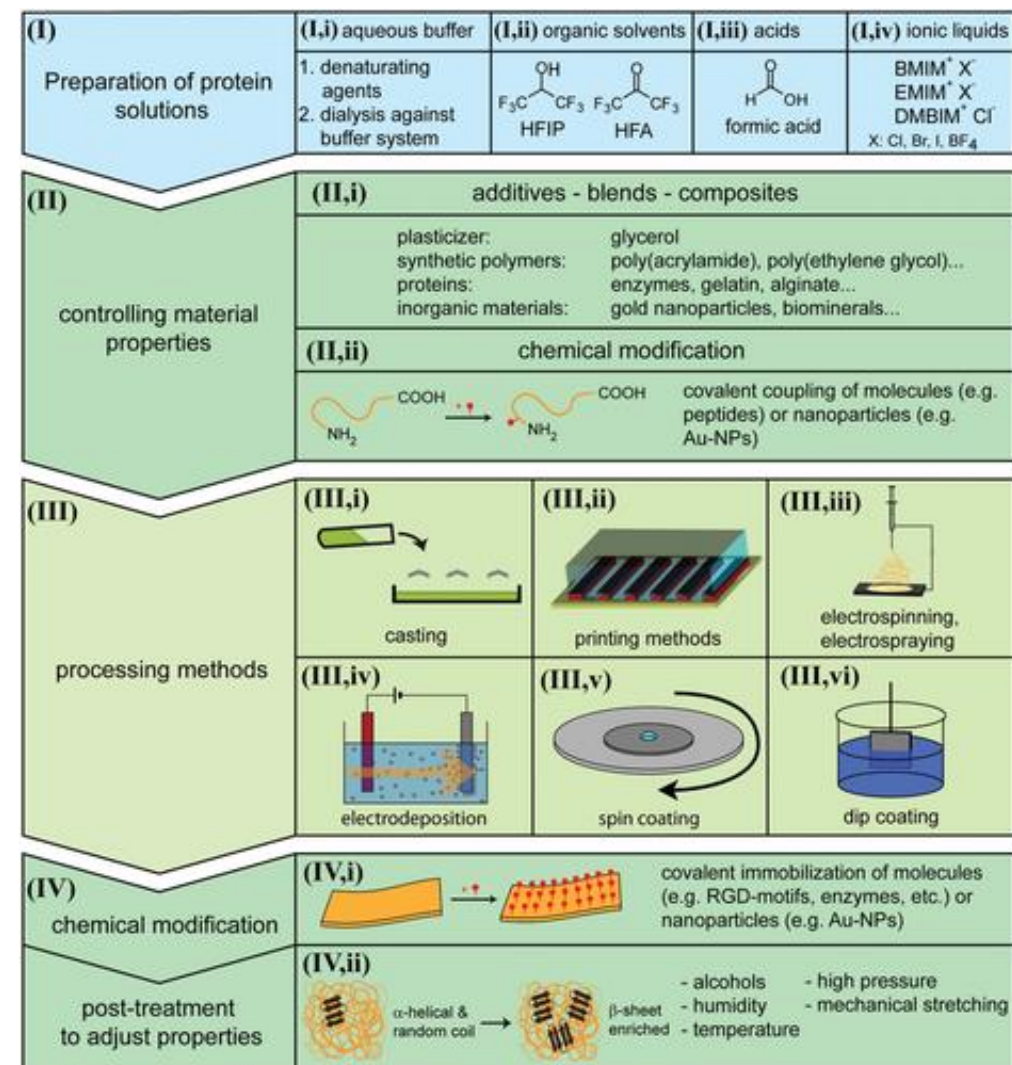
# Bio-based Polymers are Promising Alternatives

- Biopolymers are biodegradable and bioresorbable
- Water-based, non-toxic processing strategies
- Biocompatibility and low immunogenicity
- Versatile functionality possible



# Sustainable Materials may be Engineered to Impart Favorable Material Properties

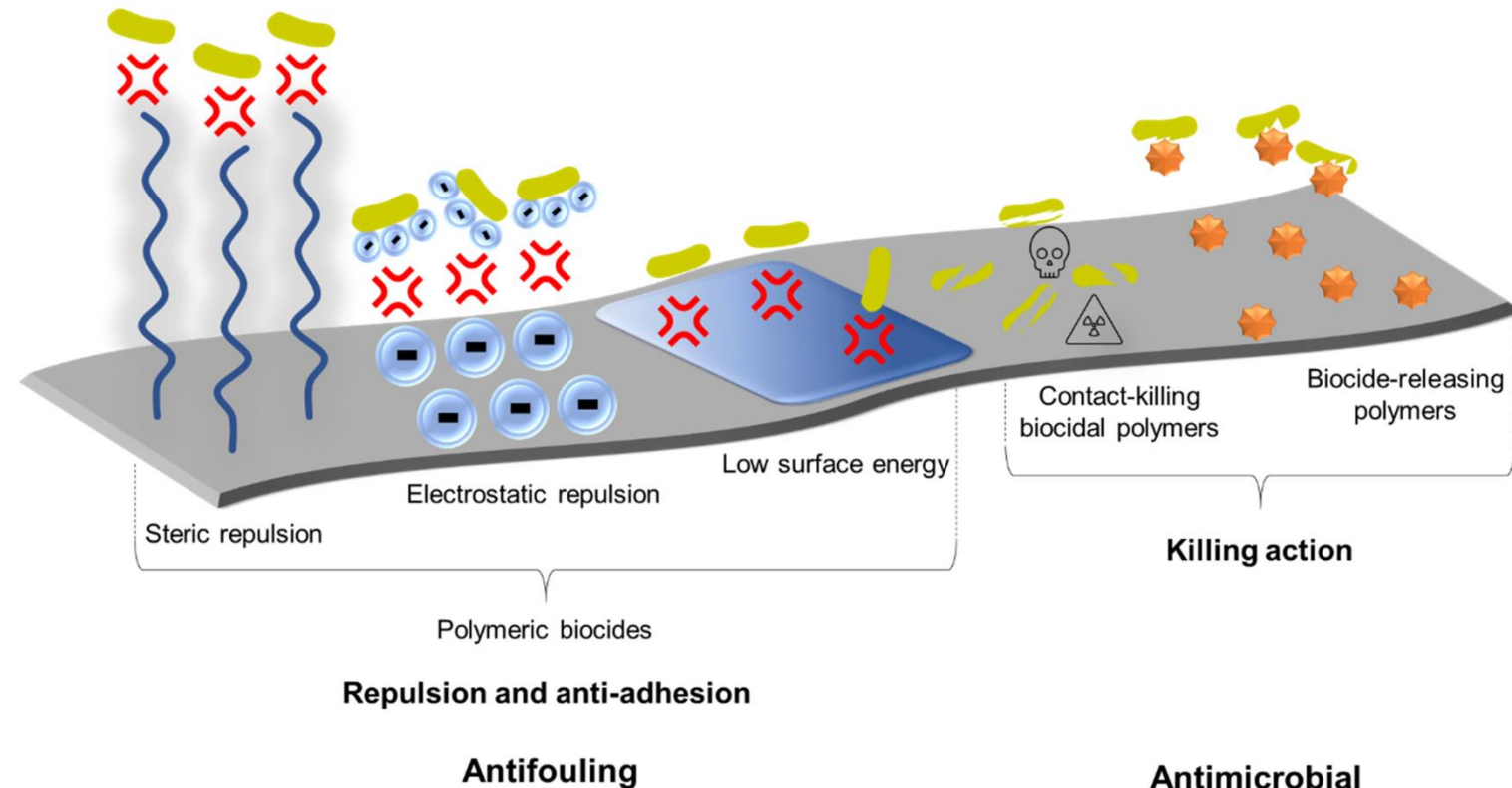
- Physical or chemical modifications, use of bio-based additives, novel processing and fabrication methods to achieve desired properties
- Ideal Strategies must be –**
  - Fossil-fuel free/ reduced
  - Energy efficient
  - Biodegradable
  - Biocompatible**
  - Non-toxic**
  - Sterile/ sterilizable**





# Sustainable Materials that Enhance Sterility

- Materials that minimize microbial contamination by preventing adhesion, killing on contact or release antimicrobial agents
- Minimize the risk of HAIs
- Reduced need for lengthy and tedious sterilization processes
- Energy efficient



Source: <https://www.mdpi.com/1996-1944/14/12/3167>

# Antibacterial Surfaces are Increasingly Common

- Contains antimicrobial agents in the paint –
  - Copper/ silver
  - Antimicrobial polymers
  - Naturally antimicrobial additives (phytochemicals)
- Ideal for hospitals and high contact areas to reduce airborne and surface-borne pathogens
- Features:
  - Low cost
  - Easy to clean
  - Durable
  - Reduced decontamination needs



SilverShield® is a range of **silver-based** antibacterial technologies for coatings. The proven formulations eliminate up to 99.9% of bacterial growth.

[Learn more](#)



LapisShield™ is a **heavy-metal-free** antimicrobial technology that offers improved quality and stability for water-based coating systems.

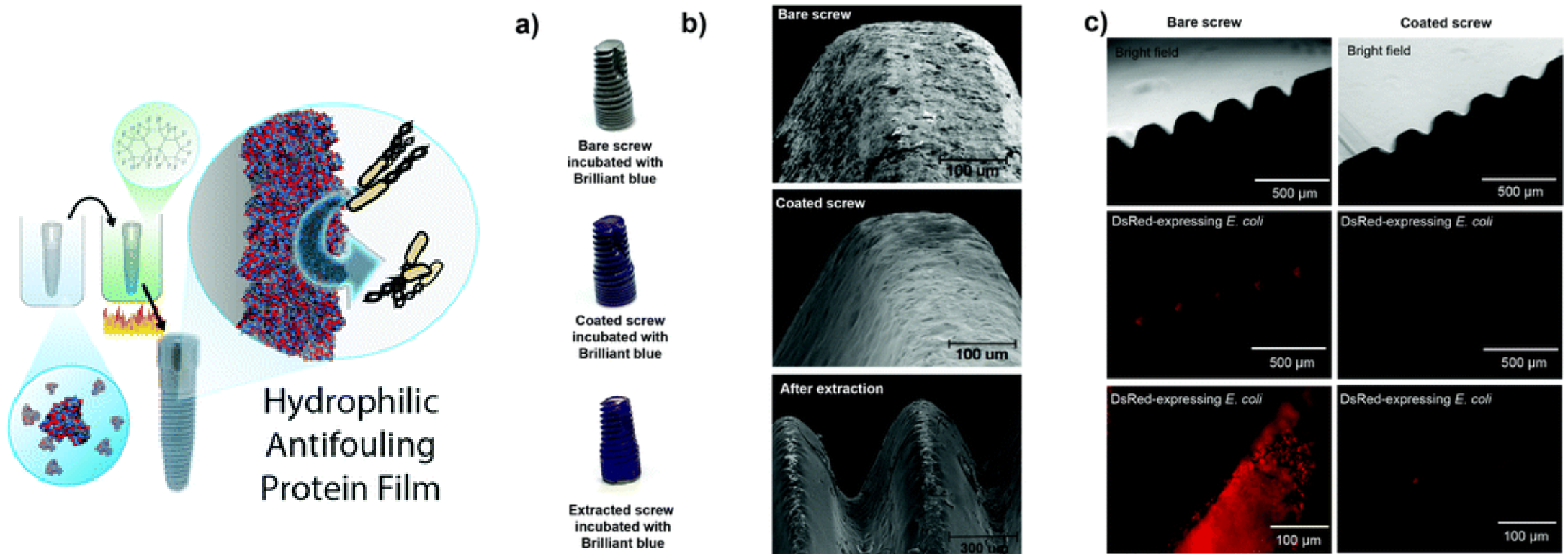
[Learn more](#)



Coming from **chemistry inspired by nature**, Ascera™ is a sustainable antibacterial technology designed for solvent-based coating systems.

[Learn more](#)

# Surgical Screws Coated with Anti-Fouling Protein, Prevents Bacterial Contamination



- Protein-based material is biocompatible and biodegradable
- Minimizes contamination and the need for sterilization techniques
- Green processing and packaging options

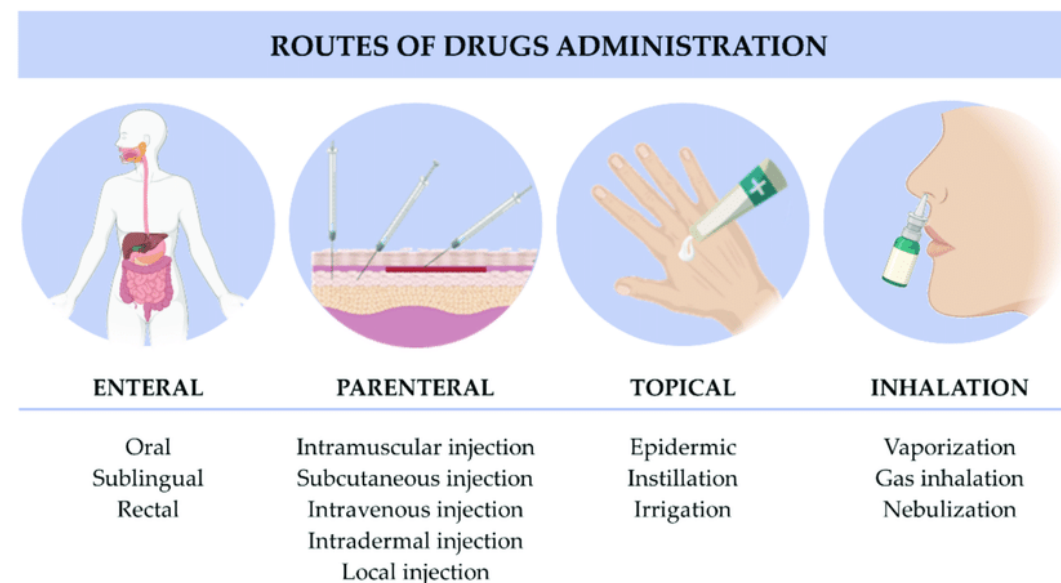
# Sustainable Materials to Improve Shelf-life and Administration Strategy

- **Shelf-life:**

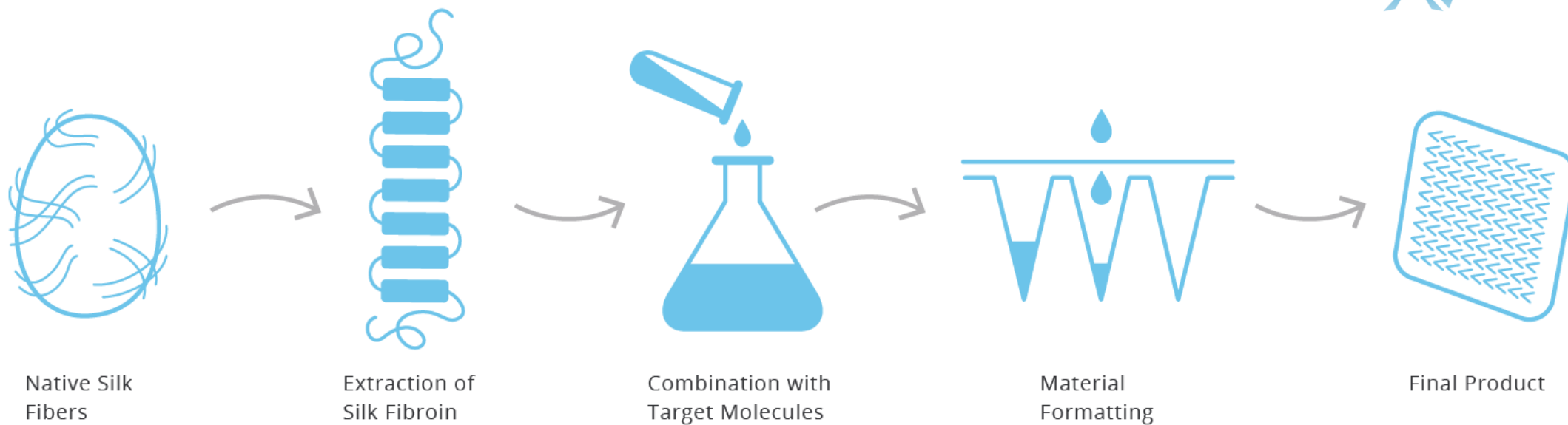
- Reduce packaging needs
- Prolong storage duration
- Minimize need for cold storage
- Maintain efficacy

- **Administration Strategy:**

- Minimize dosages – smart/ programmable delivery
- Minimal material usage
- Optimize route of administration – better patient compliance



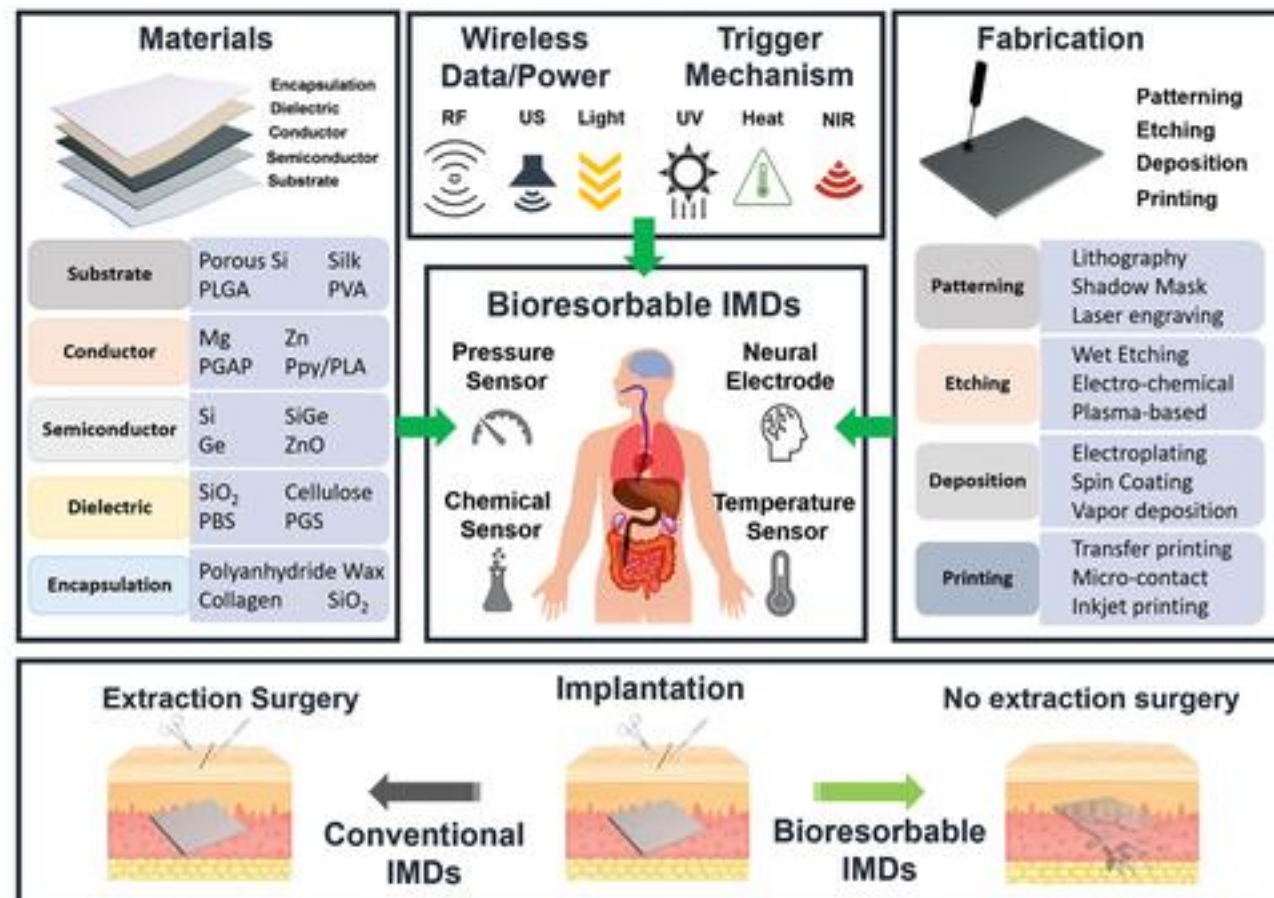
# Silk Microneedles for Transdermal Vaccine Delivery and Improved Shelf-life



- **Single dosage** - Microneedle delivery enables sustained release of vaccine ensuring effective immune response
- **Simplified shipping and storage** – silk protects sensitive compounds even at room temperature
- Biodegradable biopolymer-based approach

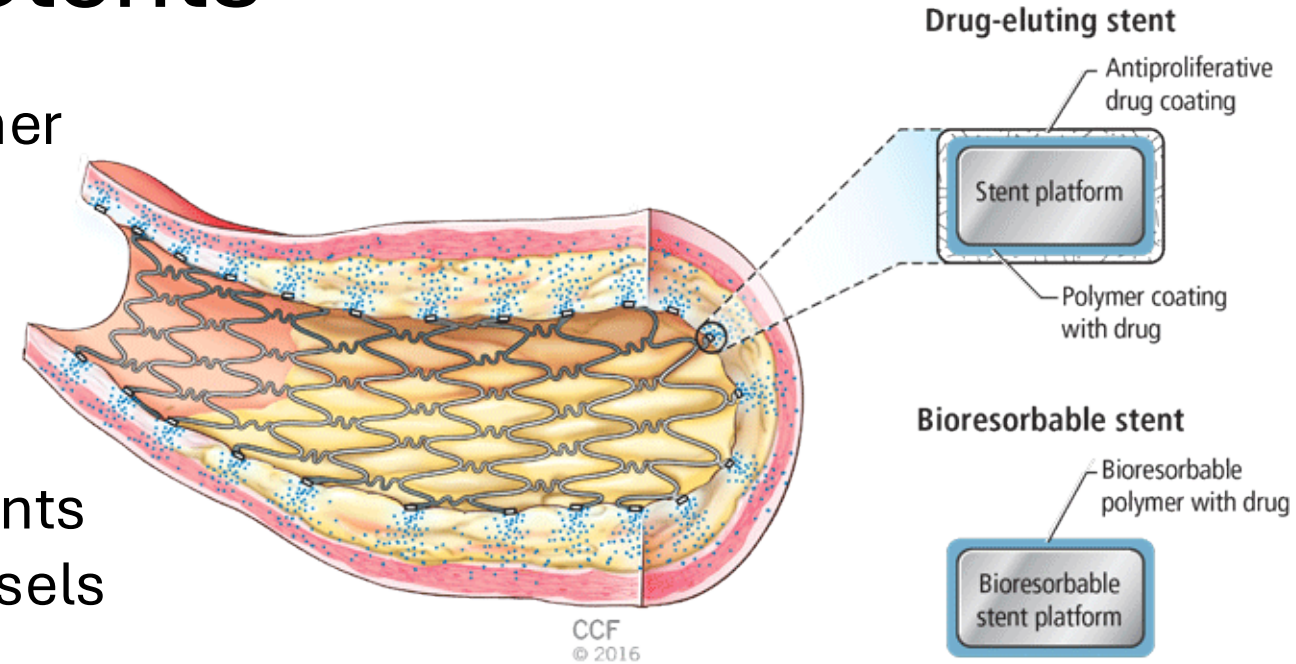
# Bioresorbable Materials as Alternatives to Non-biodegradable Materials

- Bio-based fabrication strategies
- Fewer medical interventions
- Reduced likelihood of infections
- Improved wound-healing
- Improved patient compliance



# Bioresorbable Cardiac Stents

- PLLA (poly-L-lactic acid) based polymer used for fabricating stents
- Rate of resorption easily controlled
- Better outcomes than drug-eluting stents due to natural expansion of blood vessels
- Key Advantages:
  - Reducing number of procedures
  - Superior performance



# Bacterial Cellulosic Wound Dressings are Superior to Traditional Strategies

- Salient Features:
  - Hydrated
  - Flexible – moldable
  - Oxygen permeability
  - Ability to load therapeutics for wound-healing
- Biodegradable alternative to traditional methods





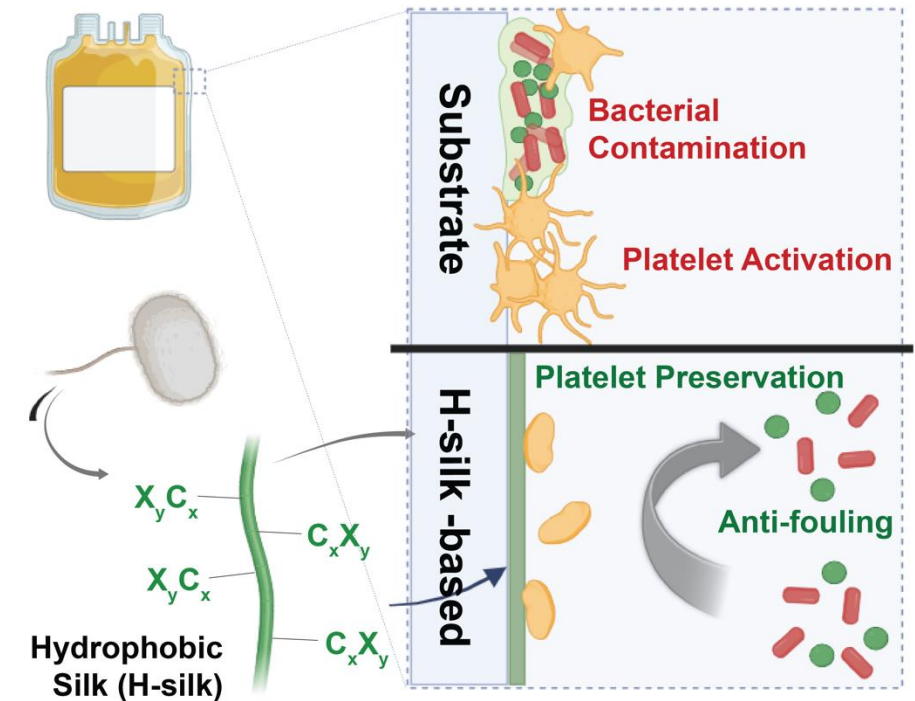
# Biodegradable Packaging Materials for Medicine

- Water-resistant, paper-based packaging materials for pills
- Compostable and recyclable
- Bio-based water repellent coating
- Easy to clean



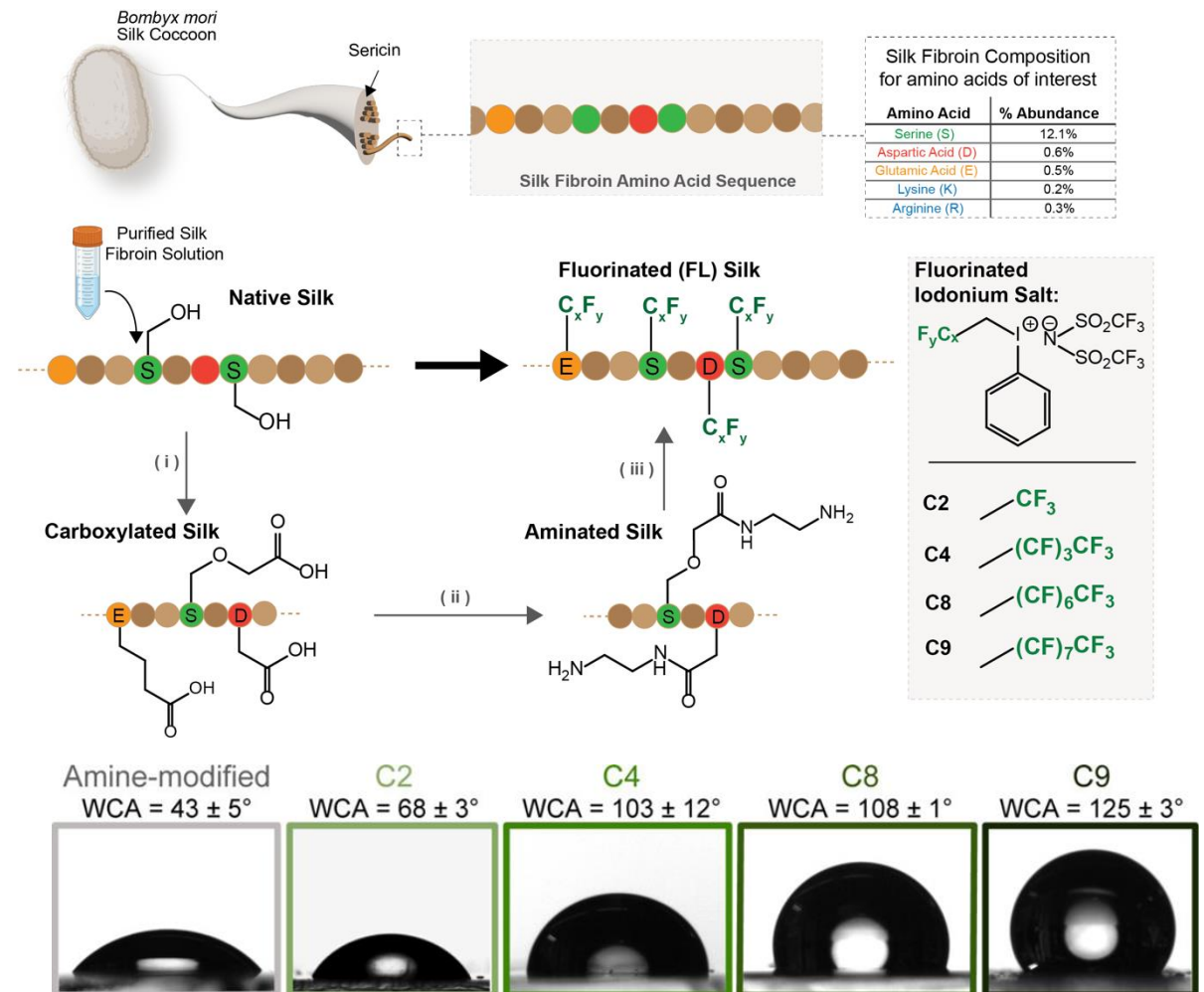
# Fluorinated Silk as an Alternative for Storing Platelets

- Hydrophobic silk coating prepared by chemically modifying perfluorocarbons onto silk
- Coating is anti-fouling
- Prevents bacterial contamination and platelet adhesion and aggregation

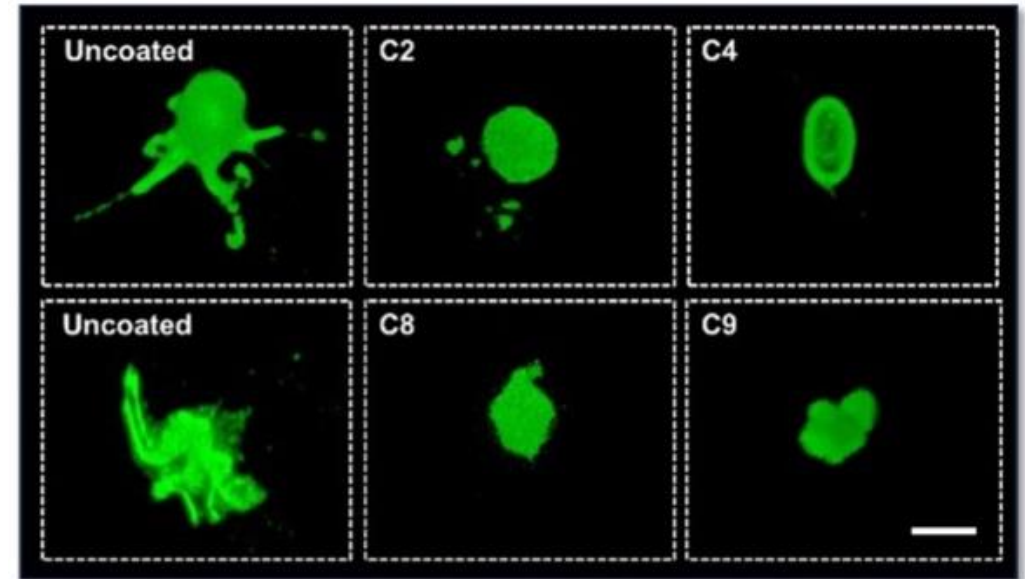
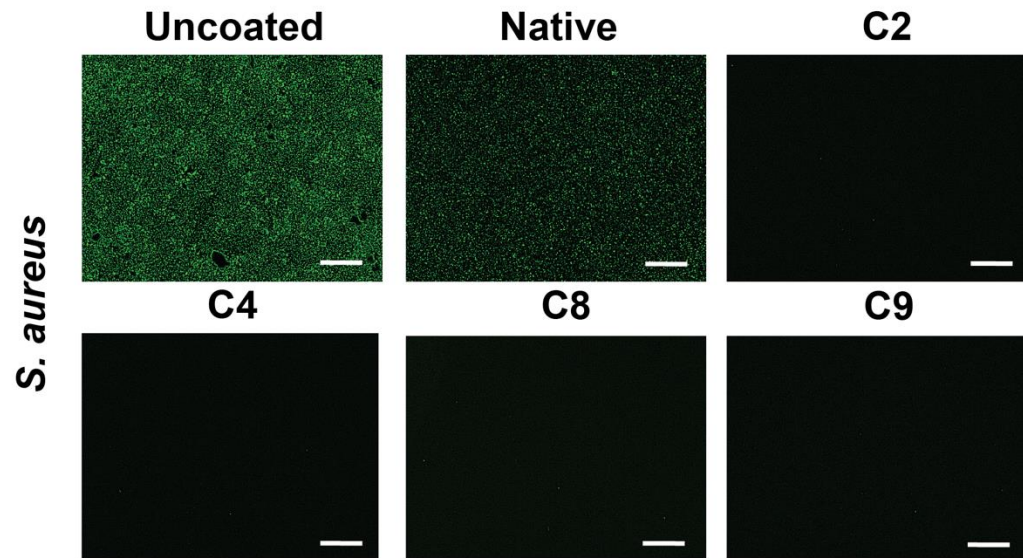


# Hydrophobic Silk is Prepared by Chemical Modification

- Hydrophobic silk coating prepared by chemically modifying perfluorocarbons onto silk
- Hydrophobicity comparable to Teflon
- Teflon is widely used in blood-contacting devices due to hydrophobicity



# H-Silk Prevents Microbial Contamination and Platelet Activation



- No microbes adhered to Hsilk indicating anti-fouling behavior
- Platelets preserve discoid morphology indicating low activation
- Improved shelf-life of platelets stored in ambient conditions with low risk of contamination

# Conclusions

- There is a need for sustainability in healthcare
- Challenges are associated with cost, biocompatibility, sterility and material properties
- Biopolymer-based materials are emerging alternatives

## **Biopolymer Metropolis: The Living City**

Artwork made using Gemini, a Large Language Model by Google.

Generated June 4, 2024.

